

B

WEAVING SETUP			
Product Development.com			
Dept. #:	8240	Set-up #:	15493
Project #:	010300	Style:	010300-01
Requestor:	Jose Nunez	Date:	
WARP			
Primary Yarn		Front Beam	Guideline Yarn
Desc.:		Desc.:	
Spec. #:		Spec. #:	
M-#:		M-#:	
Tension:	g/50 ends		
Primary Yarn		Back Beam	Guideline Yarn
Desc.:	1p/50d/48f/N300SB 5z tpi Teijin PET-Sised	Desc.:	
Spec. #:		Spec. #:	
M-#:	M-19086 A & B	M-#:	
Tension:	1250 +/- 250	g/50 ends	
SHUTTLE			
Desc.:	1p/50d/48f/N300SB Flat Teijin PET	Shuttle Springs	
Spec. #:		Shuttle	Left Right
M-#:	M-17968-66 & 71	Ground	
Quill Ten.:	25 +/- 5 grams	# 1	
Reed:	40 dents/in.	# 2	
Pick Count:	85 picks/in.	# 3	
ENTERING PLAN			
Front Beam Harness Positions		Space	Back Beam Harness Positions
* Wave some 12 mm Tube		Space 1	
using PATTERN STTB 22 mm. P.W.		(33-1344)	
		Guideline	
* wave small bifurcation = 12x6		Space 2	1673...2328
using Bf-12x6 D. P.W.		(1345-2656)	
Pattern so small before we can		Guideline	
problems with h/c controller			
memory.		Space 3	2985...3640
		(2657-3968)	
* Wave some 24 mm Tube		Guideline	
PATTERN STTB 24 mm. P.W.			
		Space 4	
		(3969-5280)	
		Guideline	
REED PLAN			
Density:	8 ends/dent	First Dent:	8 ends/dent
Total Dents:	82 per space	Last Dent:	8 ends/dent
		Total Ends:	656 per space